

## Glazing profiles

Our Delivery & Manufacturing Program includes glazing profiles for a window pane thickness from 2,5 to 14 mm. For a professional assembly you will need the corresponding filler section, as well as the assembly tool (tool set article reference # H1 000)

In case you can't find any suitable profile for your application, we are able to design a custom profile from a drawing or a sample to suit your application.

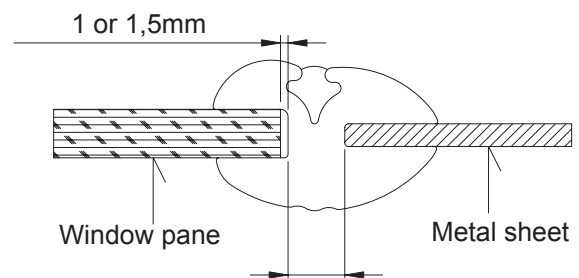


## Vulcanized frames and rings

Upon request we are able to provide closed frames and rings. Our manufacturing is equipped with a variety of vulcanizing tools in order to produce finished products. Small quantities can also be produced on short notice.

## Calculation of window pane dimensions

1. Core thickness „C“ up to 7mm  
 Sheet metal opening - 2 x „C“ - 2 x 1 mm
2. Core thickness „C“ > 7mm  
 Sheet metal opening - 2 x „C“ - 2 x 1,5 mm

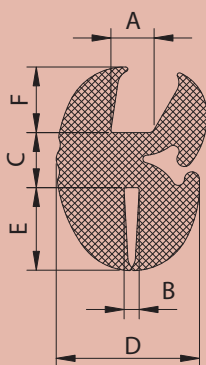


## Calculation of window pane dimensions

3. Core thickness „C“ up to 7mm  
 Sheet metal opening + 2 x „C“ + 2 x 1 mm
4. Core thickness „C“ over 7mm  
 Sheet metal opening + 2 x „C“ + 2 x 1,5mm

## Glazing profiles (EPDM)

Design	Article reference	Dimension [mm]						Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler	Minimum order
		A	B	C	D	E	F					
	B1 134*	2.5	1.5	7	16	7	7	80	300	15	3	2100
	B2 164*	2.5	3	7	17.9	10.5	11.5	100	360	17	3	1275
	B2 133*	2.5	4.5	7	17.8	10.5	11.5	100	340	32	3	2016
	B1 112	3	1	4	11.6	4.5	6	35	145	20	2	20
	B1 142	3	2	4	10.2	3	3	20	95	50	1	50
	B1 115	4	1.5	4	13.6	5	6	35	165	6x25	2	25
	B1 118	4	1.5	7	16	7	7	80	270	20	3	20
	B1 107	4	2	7.3	18	11	8.7	100	405	15	3	15
	B1 121	4	3	4	12.6	5	6	35	150	25	2	25
	B1 122	4	3	7	16	7	7	80	230	20	3	20
	B2 122 (NBR)*	4	3	7	16	7	7	80	230	20	3	1000
	B1 181*	4	3	7.5	19.5	12.5	9.5	100	430	20	3	1020
	B1 102	4.5	5	7	16	7	7	80	300	20	3	20
	B1 110	5	2	5	15	6	6	100	350	50	3	50
	B1 113	5	2	7.5	19	12.5	9.5	100	410	15	3	15
	B1 127	5	3	7	19	8	8	90	345	20	3	20
	B1 114	5	3	7.5	19	12.5	9.5	100	460	15	3	15
	B1 123	5	5	7	18.4	9	8	90	360	20	3	20
	B1 119	5.5	2	7.3	19	11	8.7	100	400	15	3	15
	B2 173*	5.5	3.5	6	19	10	10	100	400	50	3	2500
	B1 106	6	1.5	7.5	19	12.5	9.5	100	400	15	3	15
	B1 120	6	2.5	7	19	8	8	90	350	20	3	20
	B1 124	6	3	7.5	19	12.5	9.5	100	410	15	3	15
	B1 125	6	4	7.5	19	12.5	9.5	100	390	15	3	15
	B1 103	6	6	8.5	19	9.5	9	100	435	15	3	15
	B1 159	7	3	7	20.5	12	8.5	100	415	50	3	50
	B1 139	8	3	7.5	22	12.5	9.5	120	600	15	3	15
	B1 108	8	4	8.5	25	12.5	10	100	620	15	3	15
	B1 148*	10	3	7.5	23	12.5	9.5	120	600	15	3	1020
	B1 104	10	6	7.5	24	12.5	9.5	100	570	15	3	15
	B2 130	14	4	11	29	11	12	100	950	14.5	3	14,5

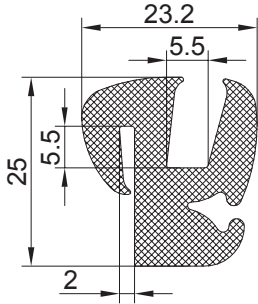
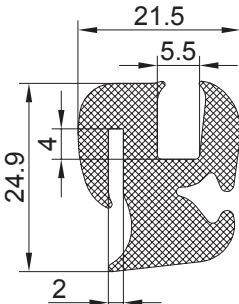
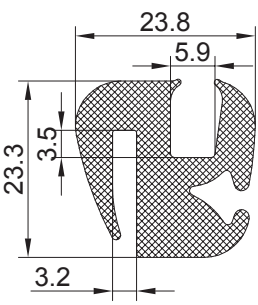
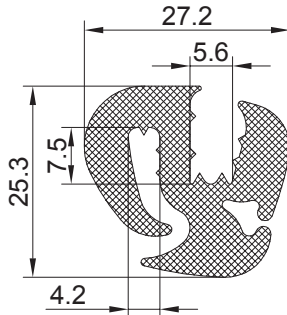


\*Upon request – delivery time minimum 5-6 weeks, other profiles on stock, subject to being unsold.  
Other colours and materials upon request – Design modifications reserved

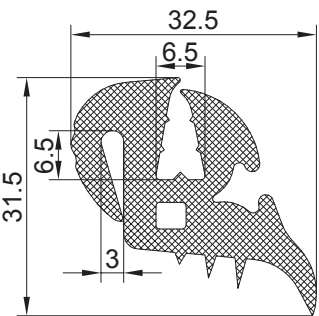
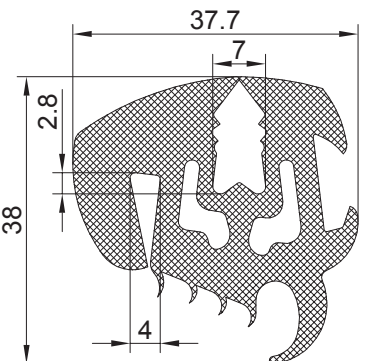
## Filler profiles

Design	Filler	Article reference	Dimension [mm]		Material	Colour	Weight [g/m]	Sales Unit [m]	Minimum order
			H	B					
	1	C1 200	5.5	4.5	EPDM	black	18	50	50
	2	C1 201	7.0	6.0	EPDM	black	28	50	50
	3	C1 202	9.5	7.5	EPDM	black	50	50	50
	3	C1 250	9.5	7.5	PVC	black	40	100	100
	3	C1 251	9.5	7.5	PVC	ivory	40	100	100
	3	C1 252	9.5	7.5	PVC	silver	40	100	100
	3	C1 253*	9.5	7.5	PVC	red	40	100	100

## Glazing profiles

Design	Article reference	Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler	Minimum order
	B1 117	100	430	15	3	15
	B2 149*	100	380	15	3	2100
	B2 144	100	440	25	3	25
	B2 157*	100	420	12,5	3	500

## Glazing profiles

Design	Article reference	Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler	Minimum order
	B1 155	100	520	18	3	18
	B2 162*	100	860	8	-	800

\*Upon request – delivery time minimum 5-6 weeks, other profiles on stock, subject to being unsold.  
 Other colours and materials upon request – Design modifications reserved